



CPC1708 Single-Pole, Normally Open i4-PAC[™] DC Power Relay

Characteristics

Parameter	Rating	Units
Blocking Voltage	60	V _P
Load Current, T _A =25°C:		
With 5°C/W Heat Sink	11.85	ADC
No Heat Sink	4	~DC
On-Resistance	0.08	Ω
R _{θJC}	0.35	°C/W

Features

- 11.85A_{DC} Load Current with 5°C/W Heat Sink
- Low 0.08Ω On-Resistance
- 60V_P Blocking Voltage
- 2500V_{rms} Input/Output Isolation
- Low Thermal Resistance (0.35 °C/W)
- Electrically Non-Conductive Thermal Pad for Heat Sink Applications
- Low Drive Power Requirements
- Arc-Free With No Snubbing Circuits
- No EMI/RFI Generation
- Machine Insertable, Wave Solderable

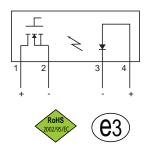
Applications

- Industrial Controls / Motor Control
- Robotics
- Medical Equipment—Patient/Equipment Isolation
- Instrumentation
- Multiplexers
- Data Acquisition
- Electronic Switching
- I/O Subsystems
- Meters (Watt-Hour, Water, Gas)
- Transportation Equipment
- Aerospace/Defense

Approvals

- UL 508 Certified Component: File E69938
- CSA Certified Component: Certificate 1172007

Pin Configuration



Description

Clare and IXYS have combined to bring OptoMOS[®] technology, reliability and compact size to a new family of High Power Solid State Relays. As part of this new family, the CPC1708 single-pole normally open (1-Form-A) DC Solid State Relay employs optically coupled MOSFET technology to provide 2500V_{rms} of input to output isolation.

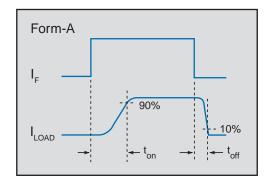
The output, constructed with an efficient MOSFET switch and photovoltaic die, uses Clare's patented OptoMOS architecture while the input, a GaAlAs infrared LED, provides the optically-coupled control. The combination of low on-resistance and high load current handling capability makes this relay suitable for a variety of high performance DC switching applications.

The unique i4-PAC package pioneered by IXYS enables solid state relays to achieve the highest load current and power ratings. This package features an IXYS unique process where the silicon chips are soft soldered onto the Direct Copper Bond (DCB) substrate instead of the usual copper leadframe. The DCB ceramic, the same substrate used in high power modules, not only provides 2500V_{rms} isolation but also very low thermal resistance (0.35°C/W).

Ordering Information

Part	Description	
CPC1708J	i4-PAC Package (25 per tube)	

Switching Characteristics





1 Specifications

1.1 Absolute Maximum Ratings @ 25°C

Symbol	Ratings	Units
Blocking Voltage	60	V _P
Reverse Input Voltage	5	V
Input Control Current	50	mA
Peak (10ms)	1	А
Input Power Dissipation	150	mW
Isolation Voltage, Input to Output	2500	V _{rms}
Operational Temperature	-40 to +85	°C
Storage Temperature	-40 to +125	°C

Absolute maximum ratings are stress ratings. Stresses in excess of these ratings can cause permanent damage to the device. Functional operation of the device at conditions beyond those indicated in the operational sections of this data sheet is not implied.

1.2 Electrical Characteristics @ 25°C

Parameter	Conditions	Symbol	Minimum	Typical	Maximum	Units	
Output Characteristics							
Load Current ¹							
Peak	t≤10ms				30	A _P	
Continuous	No Heat Sink	١L			4		
Continuous	T _C =25°C	-	-	-	24	A _{DC}	
Continuous	T _C =99°C	I _{L(99)}			5.35		
On-Resistance ²	I _F =10mA, I _L =1A	R _{ON}	-	0.05	0.08	Ω	
Off-State Leakage Current	V _L =60V _P	I _{LEAK}	-	-	1	μA	
Switching Speeds							
Turn-On	I _F =20mA, V _I =10V	t _{on}	-	5	20		
Turn-Off	1F-2011/2, V[-10V	t _{off}	-	0.13	5	ms	
Output Capacitance	V _L =25V, f=1MHz	C _{out}	-	1250	-	pF	
Input Characteristics		ł	- <u> </u>				
Input Control Current ³	I _L =1A	١ _F	-	-	10	mA	
Input Dropout Current	-	١ _F	0.6	-	-	mA	
Input Voltage Drop	I _F =5mA	V _F	0.9	1.2	1.4	V	
Reverse Input Current	V _R =5V	I _R	-	-	10	μA	
Input/Output Characteristics		1		I		-	
Capacitance, Input-to-Output	-	C _{I/O}	-	1	-	pF	

¹ Higher load currents possible with proper heat sinking.

² Measurement taken within 1 second of on-time.

³ For applications requiring high temperature operation (> 60°C) a LED drive current of 20mA is recommended.



2 Thermal Characteristics

Parameter	Conditions	Symbol	Minimum	Typical	Maximum	Units
Thermal Resistance (Junction to Case)	-	$R_{ ext{ heta}JC}$	-	-	0.35	°C/W
Thermal Resistance (Junction to Ambient)	Free Air	$R_{ ext{ heta}JA}$	-	45	-	°C/W
Junction Temperature (Operating)	-	Т _Ј	-40	-	100	°C

2.1 Thermal Management

Device high current characterization was performed using Kunze heat sink KU 1-159, phase change thermal interface material KU-ALC 5, and transistor clip KU 4-499/1. This combination provided an approximate junction-to-ambient thermal resistance of 12.5°C/W.

2.2 Heat Sink Calculation

Higher load currents are possible by using lower thermal resistance heat sink combinations.

Heat Sink Rating

$$R_{_{\theta CA}} = \frac{(T_{_{J}} - T_{_{A}}) I_{_{L(99)}}^{2}}{I_{_{L}}^{2} \cdot P_{_{D(99)}}} - R_{_{\theta JC}}$$

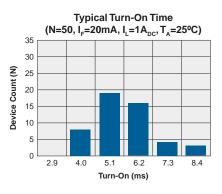
 $\begin{array}{l} T_{_J} = \text{Junction Temperature (°C)}, T_{_J} \leq 100^\circ\text{C} \ ^*\\ T_{_A} = \text{Ambient Temperature (°C)}\\ I_{L(99)} = \text{Load Current with Case Temperature @ 99°C (A_{_{DC}})}\\ I_{_L} = \text{Desired Operating Load Current (A}_{_{DC}}), I_{_L} \leq I_{_{L(MAX)}}\\ R_{_{\theta JC}} = \text{Thermal Resistance, Junction to Case (°C/W)} = 0.35^\circ\text{C/W}\\ R_{_{\theta CA}} = \text{Thermal Resistance of Heat Sink & Thermal Interface Material , Case to Ambient (°C/W)}\\ P_{_{D(99)}} = \text{Maximum power dissipation with case temperature held at 99°C = 2.86W} \end{array}$

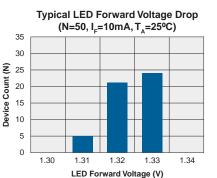
* Elevated junction temperature reduces semiconductor lifetime.



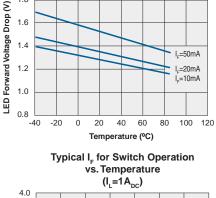
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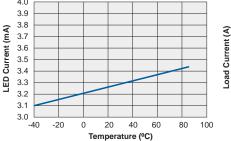
3 Performance Data

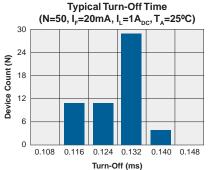












Typical Turn-On

vs. LED Forward Current

(I_=1A_DC)

LED Forward Current (mA)

Typical Turn-On vs. Temperature

 $(I_1 = 1A_{DC})$

Temperature (°C)

Typical Load Current vs. Load Voltage

(I_F=10mA, T_A=25°C)

I_=10mA

I_F=20mA

80

12 11

0

14

12

10

8

6

4

2

0

5.0

4.0

3.0

2.0

1.0

0.0

0

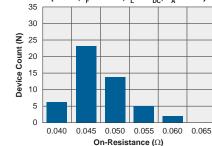
0.05

-40 -20 0 20 40 60

Turn-On (ms)

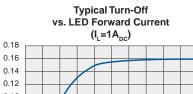
0 5 10 15 20 25 30 35 40 45 50

Turn-On (ms)



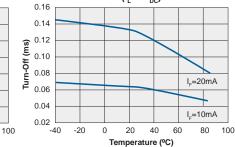
Typical On-Resistance Distribution

 $(N=50, I_{e}=10mA, I_{1}=1A_{DC}, T_{a}=25^{\circ}C)$

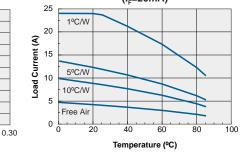




Typical Turn-Off vs. Temperature (I_L=1A_{DC})



Typical Maximum Load Current vs. Temperature with Heat Sink (I_c=20mA)



Unless otherwise specified, all performance data was acquired without the use of a heat sink.

The Performance data shown in the graphs above is typical of device performance. For guaranteed parameters not indicated in the written specifications, please contact our application department.

0.10

0.15

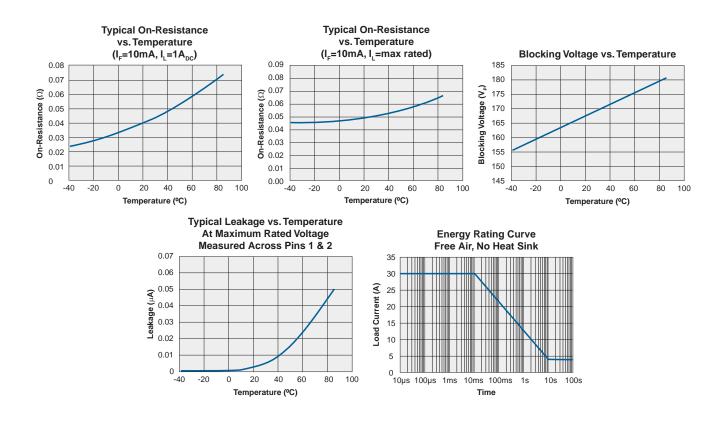
Load Voltage (V)

0.20

0.25



CPC1708



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4 Manufacturing Information

4.1 Moisture Sensitivity



All plastic encapsulated semiconductor packages are susceptible to moisture ingression. Clare classified all of its plastic encapsulated devices for moisture sensitivity according to the latest version of the joint industry standard, **IPC/JEDEC J-STD-020**, in force at the time of product evaluation. We test all of our products to the maximum conditions set forth in the standard, and guarantee proper operation of our

devices when handled according to the limitations and information in that standard as well as to any limitations set forth in the information or standards referenced below.

Failure to adhere to the warnings or limitations as established by the listed specifications could result in reduced product performance, reduction of operable life, and/or reduction of overall reliability.

This product carries a **Moisture Sensitivity Level (MSL) rating** as shown below, and should be handled according to the requirements of the latest version of the joint industry standard **IPC/JEDEC J-STD-033**.

Device	Moisture Sensitivity Level (MSL) Rating
CPC1708J	MSL 1

4.2 ESD Sensitivity



This product is **ESD Sensitive**, and should be handled according to the industry standard **JESD-625**.

4.3 Reflow Profile

This product has a maximum body temperature and time rating as shown below. All other guidelines of **J-STD-020** must be observed.

Device	Maximum Temperature x Time
CPC1708J	245°C for 30 seconds

4.4 Board Wash

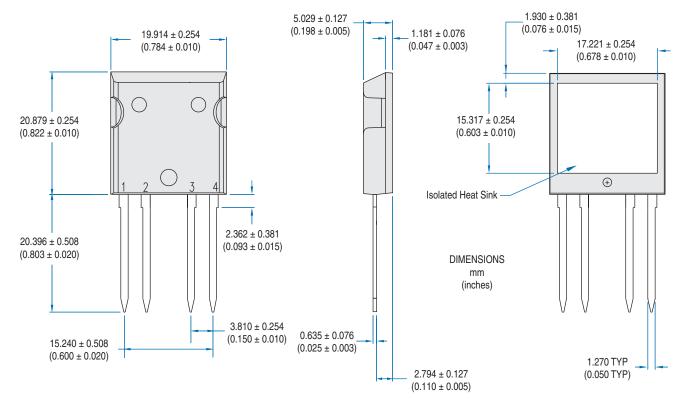
Clare recommends the use of no-clean flux formulations. However, board washing to remove flux residue is acceptable. Since Clare employs the use of silicone coating as an optical waveguide in many of its optically isolated products, the use of a short drying bake could be necessary if a wash is used after solder reflow processes. Chlorine-based or Fluorine-based solvents or fluxes should not be used. Cleaning methods that employ ultrasonic energy should not be used.





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4.5 Mechanical Dimensions



NOTE: Back-side heat sink meets $2500V_{rms}$ isolation to the pins.

For additional information please visit our website at: www.clare.com

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