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Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

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J. Todd Johnson

Acting Commissioner of Patents and Trademarks

Maupie V. Turner

Attest

United States Patent [19]

Webster

[11] Patent Number: 5,927,124
[45] Date of Patent: Jul. 27, 1999



US005927124A

[54] APPARATUS FOR BENDING AND CUTTING TUBING, AND METHOD OF USING SAME

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[73] Assignee: Adaptive Motion Control Systems, Inc., Wixom, Mich.

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Related U.S. Application Data

[63] Continuation-in-part of application No. 08/611,396, Mar. 5, 1996, Pat. No. 5,862,697.

[51] Int. Cl.⁶ B21F 11/00; B21D 7/04
[52] U.S. Cl. 72/131; 72/132; 72/155; 72/149

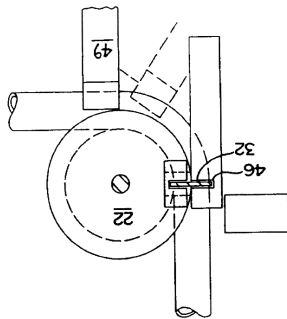
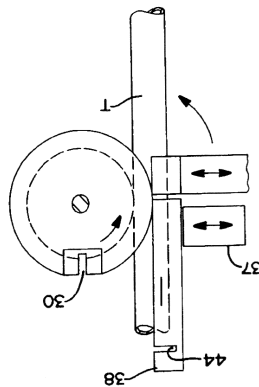
[58] Field of Search 72/149, 155, 157, 158, 159, 294, 369
72/129, 131, 132

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4 Claims, 5 Drawing Sheets

hereinthrough to cut through the tubing.
slide lines up with the first blade guide slot of the bend die to define a blade guide path, and the blade may be moved
the tubing workpiece has been bent into a preferred orien-
retracted positions thereof. In operation, after a section of
cally moving the blade holder between extended and
support base for holding and supporting a blade. A recip-
piece against the bend die. A blade holder is attached to the
arm assembly for contacting and bending a tubing work-
of the blade. The apparatus further includes a movable bend
blade guide slot formed therein, to receive a second portion
opposite the bend die. The follower slide also has a second
lower slide clamps against a portion of tubing, substantially
slidably attached to the first pressure applicator. The fol-
able first pressure applicator, and a follower slide which is
attached to the support base, including a reciprocally mov-
The apparatus also includes a pressure die which is movably
formed therein to receive a first portion of a blade therein.
tube-receiving peripheral groove, and a first blade guide slot
pivotaly movable about a pivot axis. The bend die has a
A bend die is rotatably attached to the support base, and is
a support base and a number of components attached thereto.
An apparatus for bending and cutting metal tubing includes

ABSTRACT

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P.C.; William D. Blackman; Joseph P. Carrier
Baldor Motors and Drives 501, Oct. 2, 1995, product list.
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